



**ORDER**  
**№ A 640**  
**Sofia, 08.11.2022**

Pursuant to Art. 10, Para. 1, Item 2a of the Law on National Accreditation of Conformity Assessment Bodies (LNACAB) in conjunction with Item 4.3.8 f) of Accreditation Procedure BAS QR 2, Planned supervision report Ref. No. 27/4 ОСЛ/18/В/28.06.2022, Report section G-2, Ref. No. 27/4 ОСЛ/28/В/31.10.2022, order No. A 639/08.11.2022

**AMEND**

**EA BAS ORDER REG. № A 496/11.08.2022 OF PERSONS  
CERTIFICATION BODY WITH „TÜV NORD BULGARIA” EOOD, city of PLOVDIV**

**Management and office address:** 4000 Plovdiv, 13 Naiden Gerov St.

**To carry out certification of:**

<b>Competence</b>	<b>Certification scheme/Testing Methods/Welding Methods</b>	<b>Standard/Normative Act</b>
<b>1</b>	<b>2</b>	<b>3</b>
Certification of persons performing permanent joints: Fillet welder; Sheet material; Pipe welder.	Certification scheme PC 09, version 08 of 05.11.2020  - Manual metal electric arc welding (process 111); - MIG/MAG welding (process 131/135); - MAG- welding with flux cored electrode (process 136); - TIG-welding (process 141); - Oxyacetylene welding (process 311); Plasma welding (process 15).	БДС EN ISO 9606-1:2018, (ISO 9606-1:2012); БДС EN ISO 9606-2:2006, (ISO 9606-2:2004); БДС EN ISO 9606-3:2002, (ISO 9606-3:1999); БДС EN ISO 9606-4:2002, (ISO 9606-4:1999); БДС EN ISO 9606-5:2002, (ISO 9606-5:2000).
Operator of fully mechanized and automatic welding of metallic materials.	- MIG/MAG welding (process 131/135); - TIG welding (process 141); - Submerged arc welding with solid wire electrode (process 121); - Plasma welding (process 15)	БДС EN ISO 14732:2013 (ISO 14732:2013).

	- Resistance welding (spot welding - process 21; seam welding - process 22; projection welding - process 23; flash welding - process 24; butt welding - process 25).	
Persons performing permanent joints with brazing;	- Brazing with local heating and weld brazing (processes 91 and 97); - Brazing with global heating (process 92).	БДС EN ISO 13585:2012 ISO 13585:2021
Welder of thermoplastic materials	- Hot element welding; - Resistive implant welding; - Hot wedge welding.	БДС EN 13067:2020 (EN 13067:2020)

### I ORDER

Accreditation Certificate with Reg. No. 4 ОСЛ/08.11.2022 with a validity term of 22.07.2025 and Accreditation order No. A 640/08.11.2022 shall be reissued.

Upon receipt of the reissued certificate, the accredited person is obligated to return to the EA BAS the original Accreditation Certificate with Reg. No. 4 ОСЛ/11.08.2021 together with the Appendix thereto – order № A 496/11.08.2021.

The Accreditation Certificate together with the Appendix shall be handed over to a representative of the legal entity, head of the Conformity Assessment Body or any other authorised person in the building of the EA BAS.

The present order must be communicated to the legal entity/sole trader within three (3) days of its issuance.

**Eng. Irēna Borislavova**  
Executive Director of EA BAS

