



EXECUTIVE AGENCY
BULGARIAN ACCREDITATION SERVICE

BAS reg. № 4 OC1

From: 08.11.2022

Valid until: 22.07.2025

CERTIFICATE OF ACCREDITATION

„TÜV NORD BULGARIA“ EOOD, PLOVDIV

PERSONS CERTIFICATION BODY

Management and office address: 4000 Plovdiv, 13 Naiden Gerov St.

UIC: 115311912

Scope of Accreditation:

Certification of persons performing permanent joints:

Fillet welder; Sheet welder; Pipe welder; Operator of mechanized and automatic welding of metallic materials; Brazing operators; Welder of thermoplastic materials.

Using the following methods:

Manual arc welding (process 111);

MIG/MAG welding (process 131/135);

MAG- welding with flux cored electrode (process 136);

TIG-welding (process 141);

Oxyacetylene welding (process 311);

Plasma welding (process 15);

Submerged arc welding with solid wire electrode (process 121);

Resistance welding (spot welding - process 21; seam welding - process 22; projection welding - process 23; flash welding - process 24; butt welding - process 25);

Brazing with local heating and weld brazing (processes 91 and 97);

Brazing with global heating (process 92);

Hot element welding;

Resistive implant welding;

Hot wedge welding.

ACCREDITED ACCORDING TO БДС EN ISO/IEC 17024:2012

Order № A 640/08.11.2022 is an integral part of the Certificate of accreditation, total number of pages 3.

Date of initial accreditation: 14.06.2013

Date of re-accreditation: 22.07.2021



Executive Director:

Eng. Irena Barislavova

EA BAS