



Signatory to the EA Multilateral Agreement in this field

ORDER

No. A 391

Sofia, 28.10.2024

Pursuant to Art. 10, para. 1, item 4 and Art. 28, para. 1 of the Law on National Accreditation of Conformity Assessment Bodies and item 4.3.7 of the BAS QR 2 Accreditation Procedure, in connection with an open procedure reg. № 356/163 OKC/ПА/28.02.2024, Assessment Report reg. № 356/163 OKC/ПА/4/B/12.07.2024, and Accreditation Commission reg. № 356/163 OKC/ПА/5/B/11.10.2024

REACCREDITATE

RIMACHEM LTD, DEVNYA
Body Diagnostic Inspection, type C

Management and office address:

9160 Devnya, Varna region, Industrial zone, Administrative building of Agropolychim JSC

To perform inspection of:

Type of scope: flexible *					
№	Field of Inspection	Type of Inspection	Parameter of Inspection/Characteristic	Test and Measurement Methods Used During Inspection	Regulations, Standards, Specifications, Schemes
1	2	3	4	5	6
1.	Inspection of metals and metal devices: casts, forgings, pipes – base metal, welded compounds and samples from them	Initial and/or periodical inspection of new and/or objects under exploitation/ devices/ products	Wall thickness (thinning and corrosion)	Ultrasonic method for wall thickness inspection: RP-1; БДС EN ISO 16809	Technical specification of the Client
2.	Inspection of metals and metal devices: casts, forgings, pipes – base metal, welded compounds and samples from them	Initial and/or periodical inspection of new and/or objects under exploitation/ devices/ products	Type, location and size of indications	Method with penetrating liquids: RP-2; RP-3; БДС EN ISO 3452-1 БДС EN ISO 1371-1 БДС EN ISO 1371-2 БДС EN ISO 10228-2 БДС EN ISO 10893-4	БДС EN ISO 23277; БДС EN ISO 1371-1; БДС EN ISO 1371-2; БДС EN ISO 10228-2; БДС EN ISO 10893-4. Technical specification of the Client
3.	Inspection of metals and metal devices: casts, forgings, pipes – base metal, welded compounds and samples from them	Initial and/or periodical inspection of new and/or objects under exploitation/ devices/ products	Type, location and size of indications	Method of magnetic - particle inspection; RP-4; RP-5; БДС EN ISO 17638 БДС EN ISO 9934-1 БДС EN ISO 10228-1 БДС EN ISO 10893-5	БДС EN ISO 23278 БДС EN ISO 10228-1 БДС EN ISO 10893-5 Technical specification of the Client

* The introduction of a new version of standards/documents or standards/documents replacing

them is allowed. An up-to-date list of standards/documents with their dated versions is provided by the Conformity Assessment Body (CAB).

I ORDER

A Certificate of Accreditation is issued with reg. No 163 OKC of 28.10.2024, valid until 28.10.2028, this Order enclosed as an integral part thereof.

The Certificate of Accreditation and the enclosure shall be received by RIMACHEM LTD, the Head of the Conformity Assessment Body (CAB) or other authorized person in the office of EA BAS.

Upon receipt of the reissued certificate, the accredited entity is obliged to return the EA BAS the originals of Certificate of Accreditation, reg. No 163 OKC of 28.10.2020, and its the enclosure - EA BAS order reg. № A 607/28.10.2020.

This order to be notified to RIMACHEM LTD, within 3 (three) days from its issuance.

Eng. Irena Borislavova
Executive Director
Executive Agency
Bulgarian Accreditation Service



